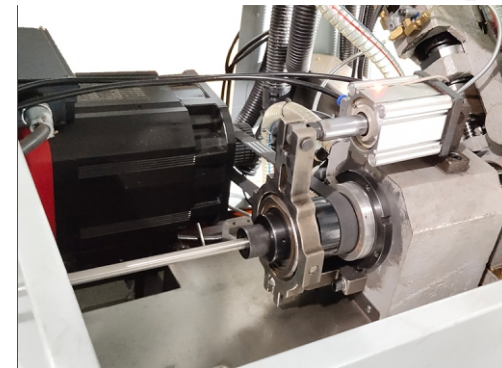
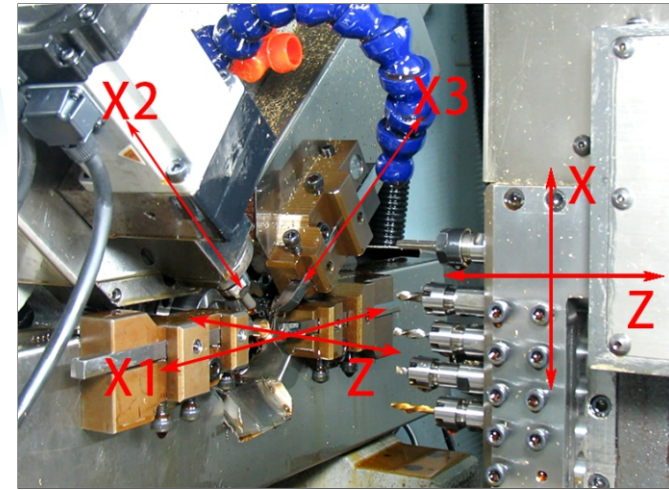
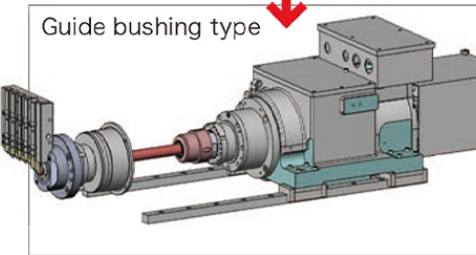
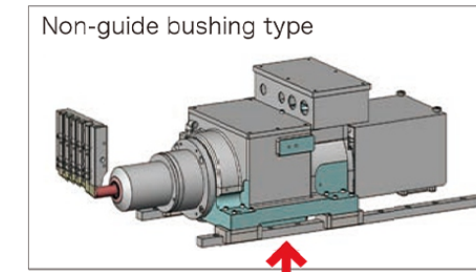


# KM-T20 Swiss Type CNC Lathe



- ▶ Machining dia. 1-20mm, length 170mm workpiece.
- ▶ The machine use two-channel system for controlling multi-spindle.
- ▶ The inner and outer diameters of workpiece can be processed simultaneously.
- ▶ 4 pcs turning tool with milling and 6pcs drilling with tapping.



**Ability to use with or without a guide bushing**  
 Guide bushing or non-guide bushing type can be selected as appropriate when machining long, thin workpieces, when using cold drawn material, and in order to leave short remnant bars.

## SAMPLE MACHINING



## TECHNICAL SPECIFICATION :

Model	Two-channel	KM-20	
Spindle	Control system	LNC5850	
	Max. machining dia.	20mm	
	Max. machining length	170mm	
	Spindle speed	50-8000r/min	
	Spindle power	2kw	
Travel	System 1	X1 axis travel	120mm
		X2, X3 travel	50mm
		Z axis travel	220mm
	System 2	X axis feedrate	16000mm/min
		Z axis feedrate	18000mm/min
		X axis travel	120mm
		Z travel	230mm
		X axis feedrate	16000mm/min
Tapping axis	Z axis feedrate	18000mm/min	
	Tapping speed	50-5500r/min	
Tool	Tapping motor	750W	
	System 1 independent type	4 pcs	
	System 1 tool size	8×8mm	
	System 2 gang tool	6 pcs	
	System 2 gang tool	Φ 16	
Power	Tapping collet type	ER11	
	Power voltage	380V/50Hz/3PH	
Coolant system	Motor Power	0.12KW	
	Water volume	120L	
Pneumatic system	Air pressure	0.4-0.6Mpa	
	Other	Machine size L*W*H	1500×900×1630mm
Machine weight		1300 kg	